






# Work Order ID 53364




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Item ID: D2005-013 Accept  Setup Start   
 Revision ID: C Stop   
 Item Name: Restrictor Fitting  
 Start Date: 02/11/2009 Start Qty: 2.00  Cust Item ID:  
 Required Date: 13/11/2009 Req'd Qty: 2.00  Customer:

## Reference:

Approvals: Process Plan:  Date: 09-11-2 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2005-013	Rev C								

100

0.00



Small Fab

Small Fab

Small Fab

## Memo

0.00

Machine elbow P/N: AN833-8J per Dwg. D2005-013

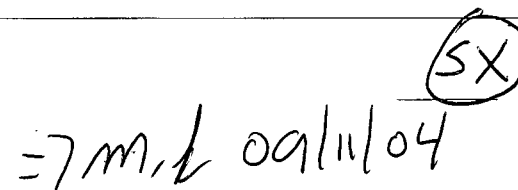
Press fit D2005-003 restrictor in place as per Dwg. D2005-013

Note: (15° chamfer towards inside of fitting)

Stake restrictor in place using clean ballpeenhammer to tap down edge.

Polish smooth finish

Scribe P/



110

QC5- Inspect part completeness to step on W/O

0.00



QC

## Memo

0.00

Quality Control







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**Accept**

**THE UNIVERSITY OF CHICAGO**

**Setup Start**

**Stop**

**Cust Item ID:**

**Required Date:** 13/11/2009      **Req'd Qty:** 2.00

**THE UNIVERSITY OF CHICAGO**

**Customer:**

**Reference:**

Run Start

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

**Stop**

### Operation Description

**Draw  
Number**

**Draw  
Rev.**

**Plan  
Code**

Accept	Qty
1	1
2	1
3	1
4	1
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Reject Qty

Reject	Number
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## Insp. Stamp

120

Identify as per dwg & Stock Location:\_\_\_\_\_

0.00

\_\_\_\_\_

### Packaging

## Memo

0.00

## Packaging

130

QC21- Final Inspection - Work Order Release

0.00

**00000000000000000000**

QC

## Memo

0.00

## Quality Control

Qty Qty Number Stamp  
9/11/4 5x5

09/11/05 *JA*

mf

09-11-04

# Picklist Print

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Page 1

Work Order ID: 53364

Parent Item: D2005-013RevC

Parent Item Name: Restrictor Fitting



Comments:

Start Date: 02/11/2009

Required Date: 13/11/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN832-8J 		Purchased	No			100	Each	5.0000	2.0000 			
Union,Bulkhead-M-Flare												

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

5

105211

5

D2005-003RevE

Manufactured

No

110

Each

23.0000

2.0000  


Restrictor

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

23

33793

23

5 88 09/11/08

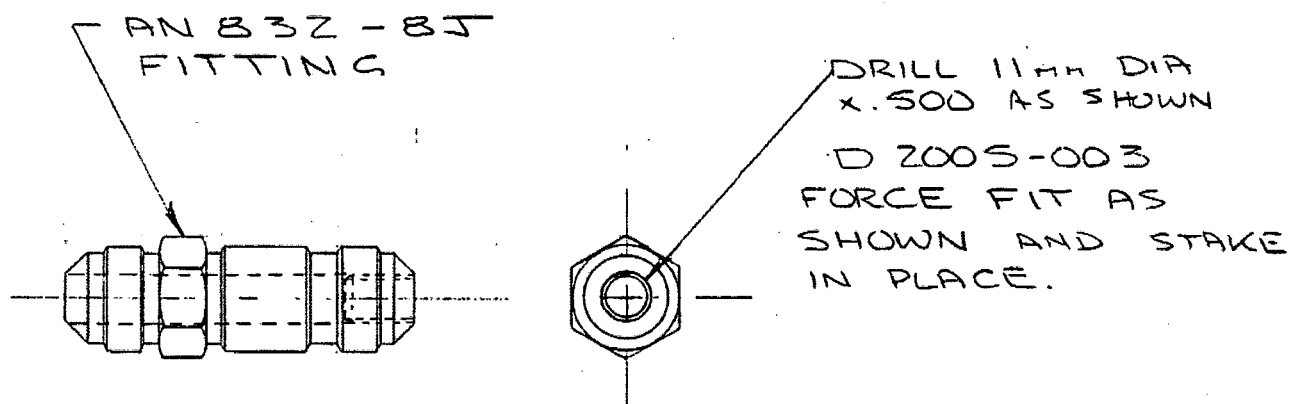
5 88 09/11/08



DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2005-013	REV C
DATE 96.04.17		TITLE RESTRICTOR B'HEAD FIT'G	SCALE 1 OF 1
C		REDRAWN 96.04.17 BRADLEY	

RELEASED  
97/09/03 DS

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WORK ORDER  
NO. 53364



DETAIL OF D2005-013

SCALE 1:1